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## ABSTRACT

Flexible, substantially dry, disposable article suitable as a personal care article for cleaning and conditioning skin, and for cleaning, sanitizing and disinfecting hard surfaces, methods of manufacturing and using the same wherein the article comprises: a first water insoluble flexible nonwoven thermoplastic outer layer having an outer and inner surface; a core layer containing a treatment composition adapted for cleaning, sanitizing or disinfecting hard surfaces or for personal cleaning and conditioning and a second water insoluble flexible nonwoven thermoplastic layer having an outer and inner surface positioned so its inner surface is opposite the inner surface of the first layer, the core layer having been ultrasonically bonded to and between the first and second layers so as to form a unified article having pin-dot perforations of less than 0.5 millimeters in diameter formed ultrasonically extending through all three of said layers.